

## **Oakland Bay Bridge** Lowering San Francisco, CA





## Description of the Work

After the completion of the new Eastern Span of the San Francisco-Oakland Bay Bridge in 2013, the old bridge, not seismically resilient, needed to be removed. The truss deck, approximate 1.97 miles long, included five 504-foot spans. The contractor proposed to dismantle this section by cutting and lowering each complete span on a barge to then be transported to a yard for proper disposal. This strategy had several advantages: easy lead paint mitigation, no need of temporary supports and safer/faster dismantling in a land location. The weight of each 504-foot section (approx. 1,700 Ton each) presented a unique challenge for conventional lowering methods.

## Freyssinet/Hebetec Scope

Freyssinet, Inc. provided the heavy lifting equipment required for the lowering operation with onsite technical assistance. 4 sets of strand lifting units. Strands were arranged in coilers so that after each lowering operation they can be easily recovered and moved safely to the next span.

During the lowering operation, the 8 lifting units were controlled simultaneously by a central PLC in a control desk allowing for full monitoring of load and displacement during the operations.

Each maneuver was completed in less than 6 hours, including the time for cutting the truss, lowering and transferring the load to the barges. The 5 spans were dismantled safely in less than 6 months.

Gonoral	Contractor	•
General	Contractor	•

Owner :	CALTRANS	
Beginning of works :	February 2016	
End of works :	August 2016	
	Facts	



bruary 2016	
gust 2016	
cts	

CEC/Silverado Contractors IV

	Weight per Steel Truss Lowering Distance	1,700 Ton 45 m
N-	Handling equipment	
R	Strand Jack H-600 Strand Jack HA-600 Hydraulic PA-4-30 EV-55 Fork	4 units 4 units 4 units 1 unit



Pictures are a courtesy of Caltrans